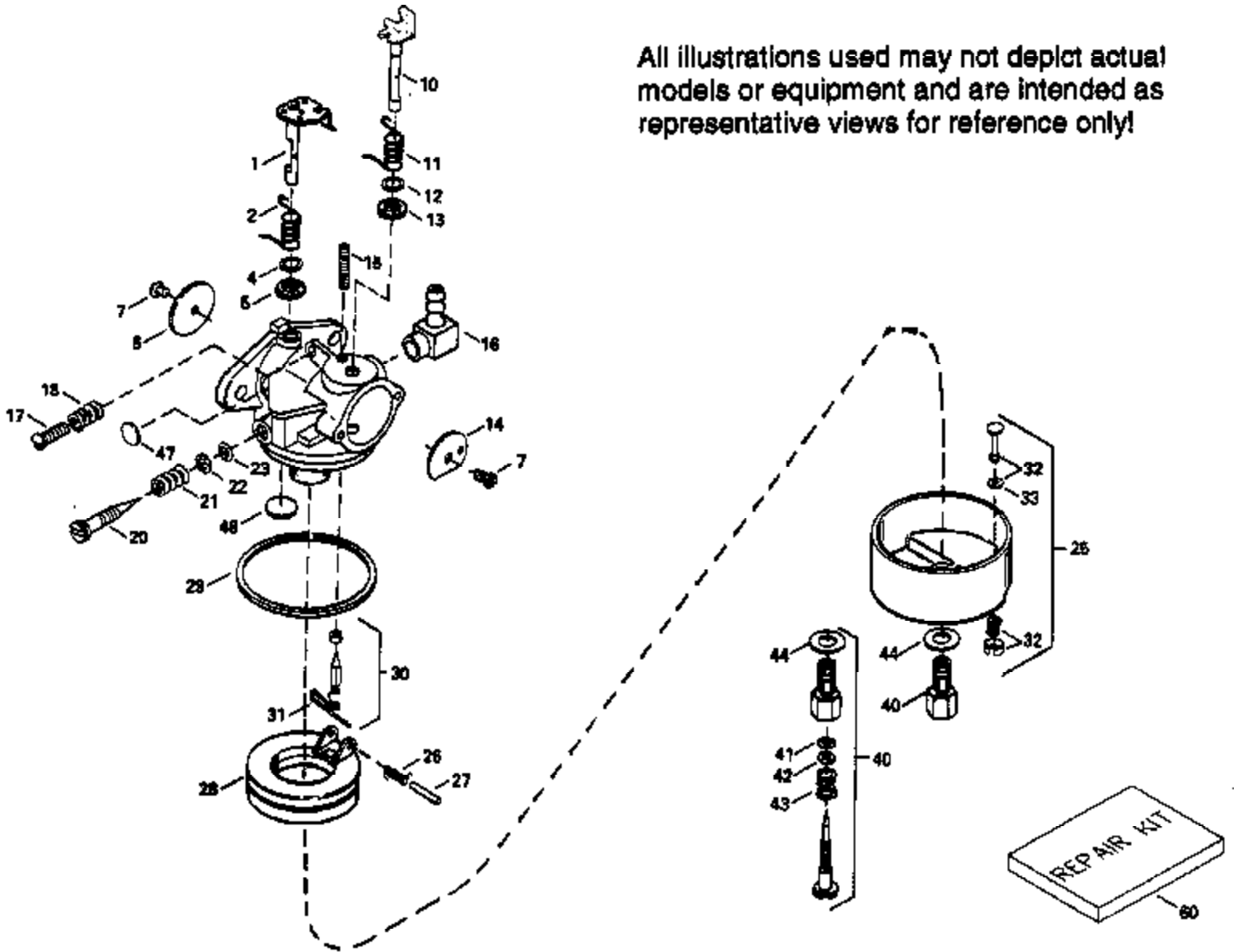


All illustrations used may not depict actual models or equipment and are intended as representative views for reference only!



Ref #	Part Number	Qty	Description
0	631920	1	Carburetor (Incl. 184 of Engine Parts List)
1	31834	1	Throttle Shaft & Lever Assembly
2	632016	1	Throttle Return Spring
6	631036	1	Throttle Shutter
7	650506	2	Shutter Screw
10	631913	1	Choke Shaft & Lever Assembly
14	631815	1	Choke Shutter
15	630735	1	Choke Positioning Spring
16	631803	1	Fuel Fitting
17	650417	1	Throttle Crack Screw/Idle Speed Screw
18	630766	1	Tension Spring
20	631078	1	Idle Mixture Screw
21	630766	1	Tension Spring
22	630739	1	Idle Mixture Screw Washer
23	630740	1	* Idle Mixture Screw "O" Ring
25	631867	1	Float Bowl
27	631024	1	* Float Shaft
28	632019	1	Float
29	631028	1	* Float Bowl "O" Ring
30	631021	1	* Inlet Needle, Seat & Clip (Incl. 31)
31	631022	1	* Spring Clip
40	31839	1	* Main Adj. Screw Ass'y. (Incl. 41 thru 44)
41	630740	1	* High Speed Mixture Screw "O" Ring
42	630739	1	High Speed Mixture Screw Washer
43	630738	1	High Speed Mixture Screw Tension Spring
44	27110	1	* Bowl Nut Washer
47	630748	1	* Welch Plug, Idle Mixture Well
48	631027	1	* Welch Plug, Atmospheric Vent
60	31840	1	*Repair Kit (Incl. items marked PK in notes) Incl. (1) each of part #'s 27110, 27554, 31839, 630740, 630748, 631021, 631022, 631024, 631027, 631028, 631838

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Carburetor