



Ref #	Part Number	Qty	Description
0	640151	1	Carburetor (Incl. 184 of Engine Parts List)
1	632787	1	Throttle Shaft & Lever Assembly
1A	36288	1	Bushing
2	632685	1	Throttle Return Spring
4	631184	1	* Dust Seal Washer
5	631183	1	* Dust Seal (Throttle)
6	640107	1	Throttle Shutter
7	650506	4	* Shutter Screw
10	632249	1	Choke Shaft & Lever Assembly
11	632043	1	Choke Return Spring
12	631184	1	* Dust Seal Washer
13	631183	1	* Dust Seal (Choke)
14	640139	1	Choke Shutter
15	630735	1	Choke Positioning Spring
16	631807	1	Fuel Fitting
17	651025	1	Throttle Crack Screw/Idle Speed Screw
17A	632801	1	Throttle Crack/Idle Speed Screw Cap
18	630766	1	Tension Spring
20A	640053	1	Idle Restrictor Screw Cap
20	640016	1	Idle Restrictor Screw
25	631867	1	Float Bowl
26	632386	1	Float Dampening Spring
27	631024	1	* Float Shaft
28	632019	1	Float
29	631028	1	* Float Bowl "O" Ring
30	631021	1	* Inlet Needle, Seat, & Clip (Incl. 31)
31	631022	1	Spring Clip
36	640113	1	Main Nozzle Tube
37	632547	2	* Main Nozzle Tube "O" Ring
40	640114	1	High Speed Bowl Nut
44	27110A	1	Bowl Nut Washer
47	630748	1	* Welch Plug, Idle Mixture Well
48	631027	1	* Welch Plug, Atmospheric Vent
60	632760	1	*Repair Kit (Incl. items marked PK in notes)

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